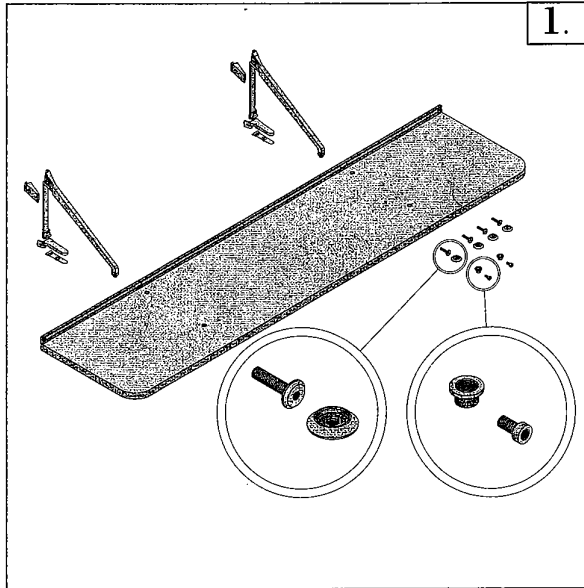
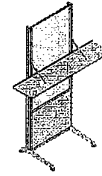


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4.2.1 Shelf Installation



Position covers on the column profiles.

Package contents:

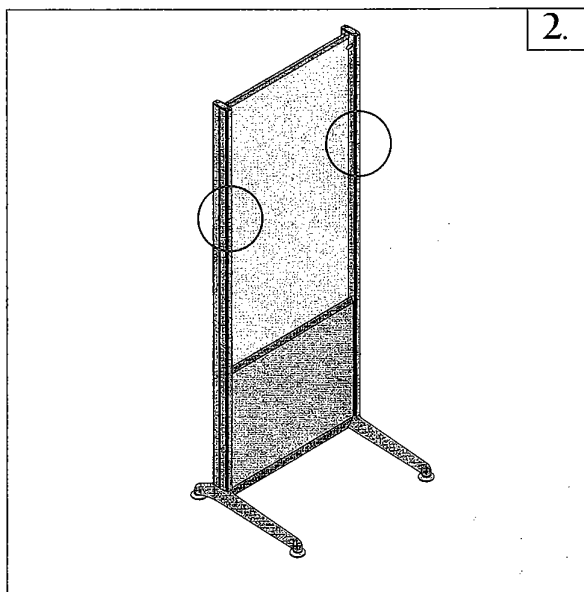
- 1 shelf
- 2 shelf brackets
- 2 clamps
- 2 adapters
- 2 adapter inserts
- 2 flange sleeves
- 4 washers
- 4 M6x25 screws
- 2 M6x12 screws

CAUTION

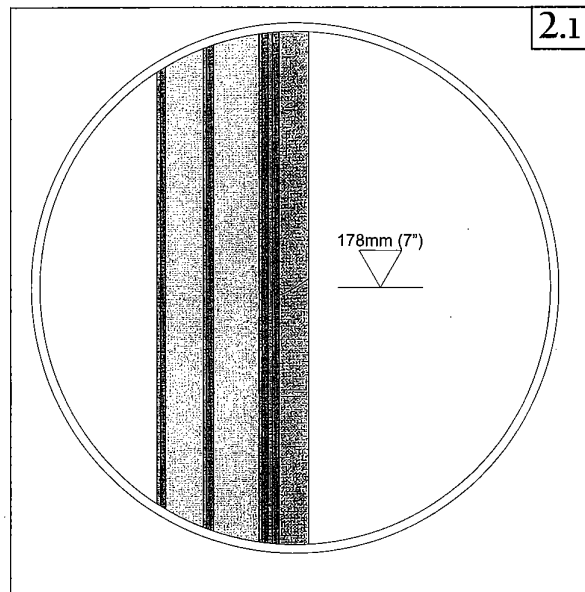
To prevent the system from tipping over and causing injury, all single sided foot applications must be built with a minimum number of shelves on the long foot side of the frame.

Single foot systems must include:

- a minimum of three shelf32 (12.6" D) or
- a minimum of two shelf50 (19.69" D) or
- a combined minimum of one shelf32 + one shelf50.

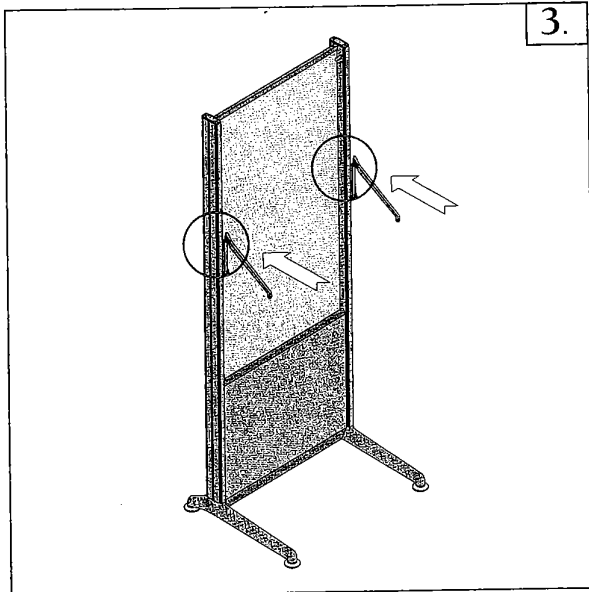
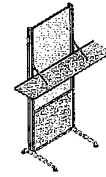


Determine the desired height of the shelf.

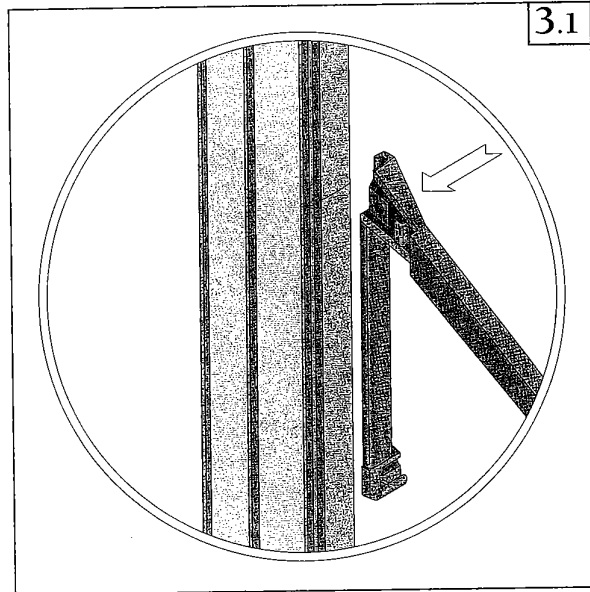


Install the top edge of shelf bracket 178 mm (7 inches) above the desired shelf height.
Draw helping lines with a pencil.

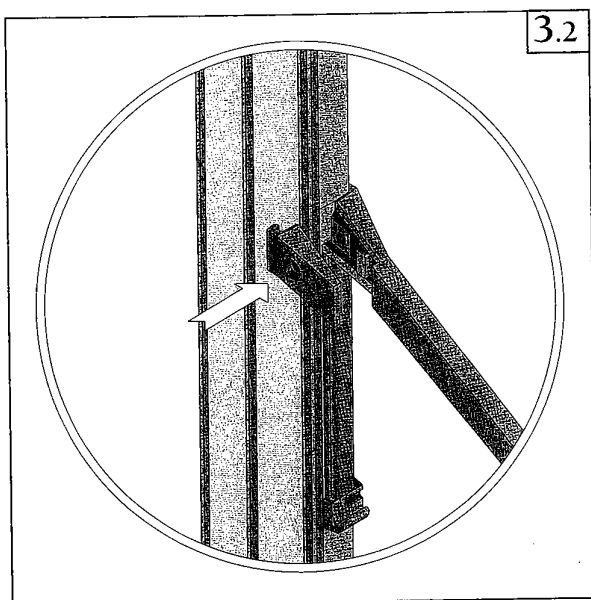
Werndl™ Emerge™ Shelf Installation



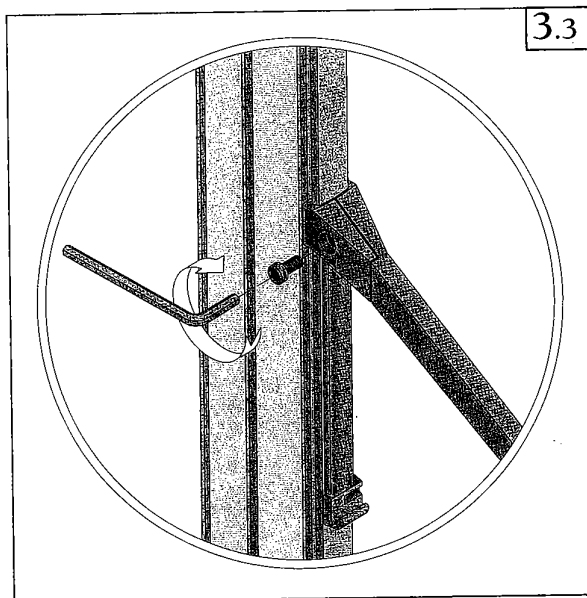
Position shelf brackets at the positions you marked.



Insert shelf brackets into the grooves of the column profile.

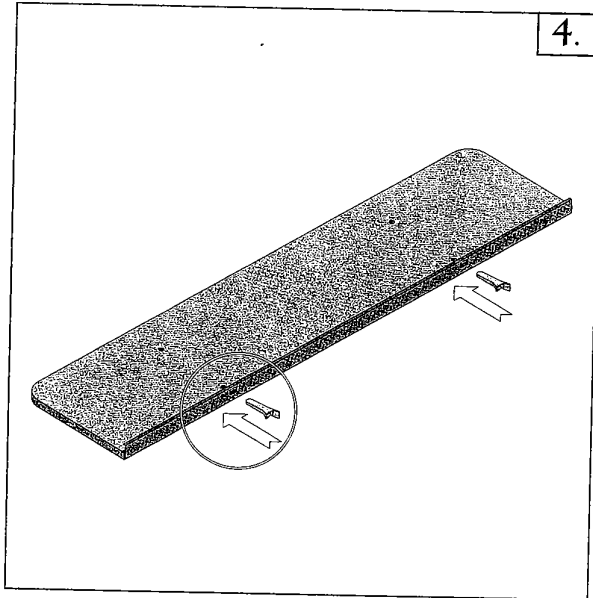
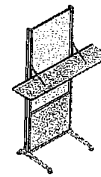


Place clamps on the shelf brackets.
The clamps engage the grooves in the column.

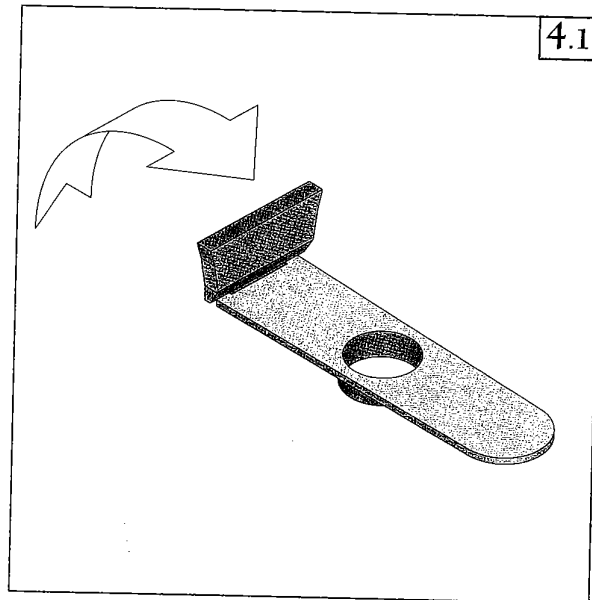


Screw clamps to shelf brackets with M6x12 threaded pins.
Use a 5 mm Allen wrench.

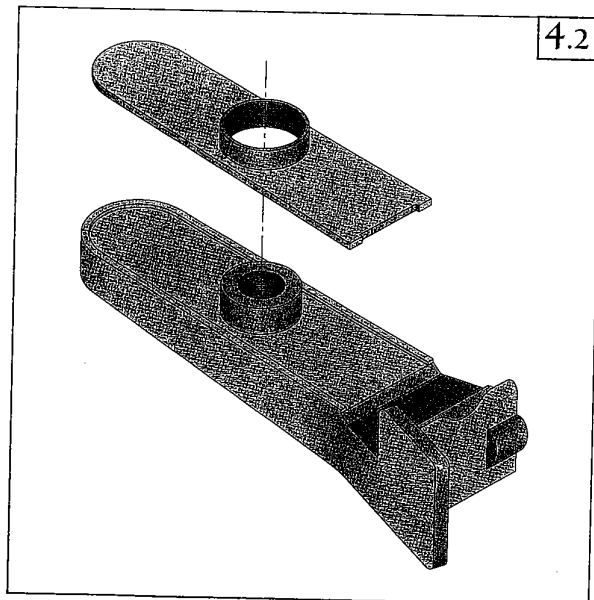
Werndl™ Emerge™ Shelf Installation



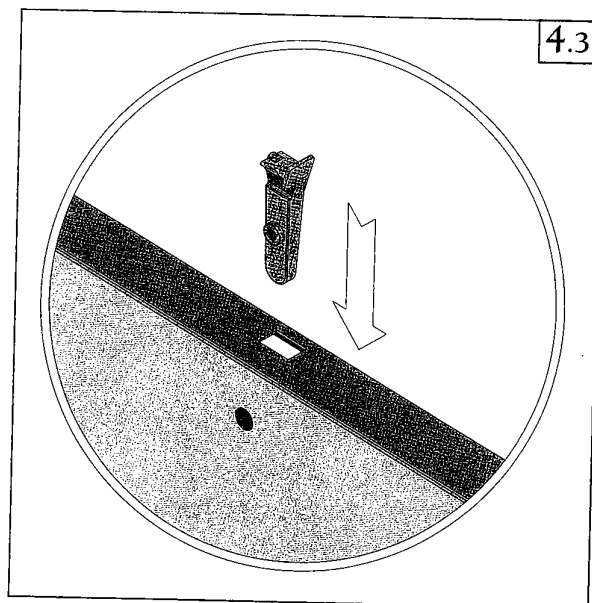
Prepare the shelf.



If the shelf has an aluminum profile book support, first break the back wings off the inserts



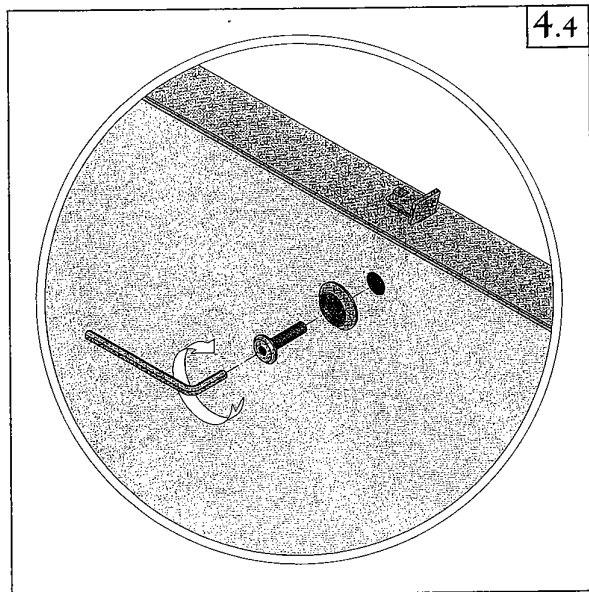
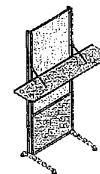
Place inserts on the adapters.



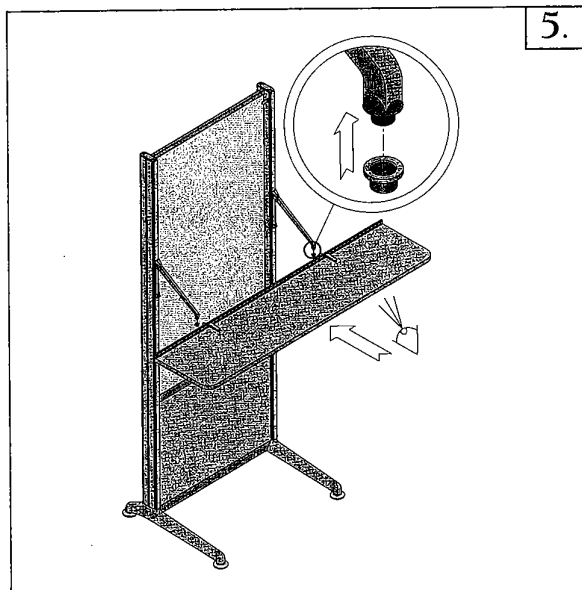
If the shelf doesn't have an aluminum profile, align the adapters with the pre drilled holes in the shelf.

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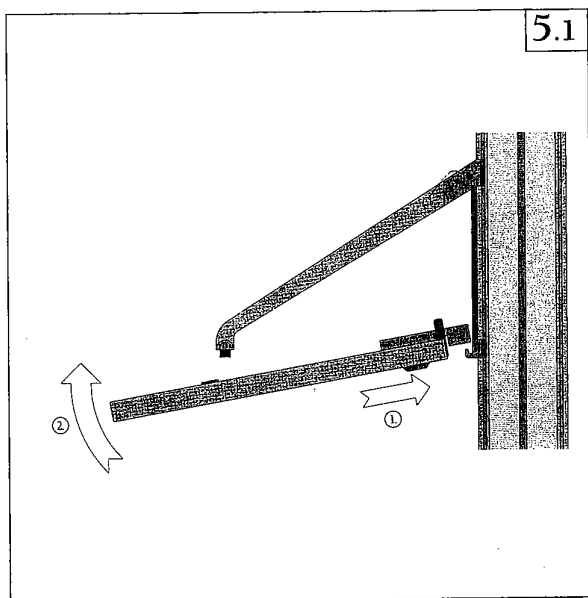
Shelf Installation



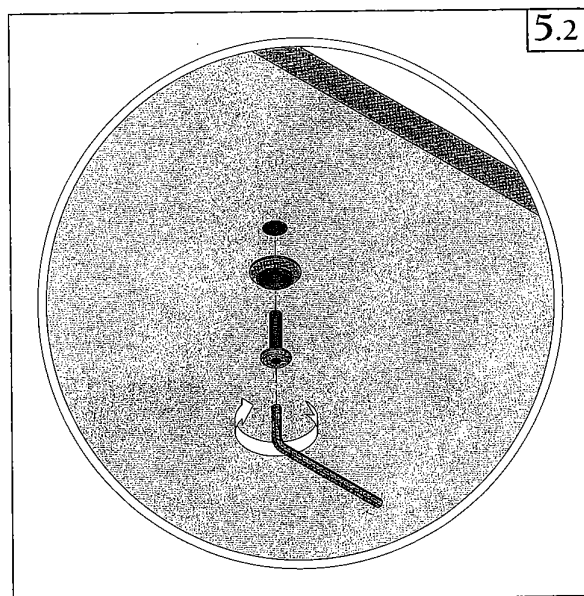
Place washers under the pan head screws. Screw in adapters loosely using M6x25 screw using a 4 mm Allen wrench.



Place flange sleeves on the shelf brackets. Position shelf at the shelf brackets.



Insert adapter into the shelf bracket at an angle. Tilt the shelf upwards.



Place washers on pan head screws. Screw shelf tightly to the shelf bracket and to the adapter. Use 4 mm Allen wrench.